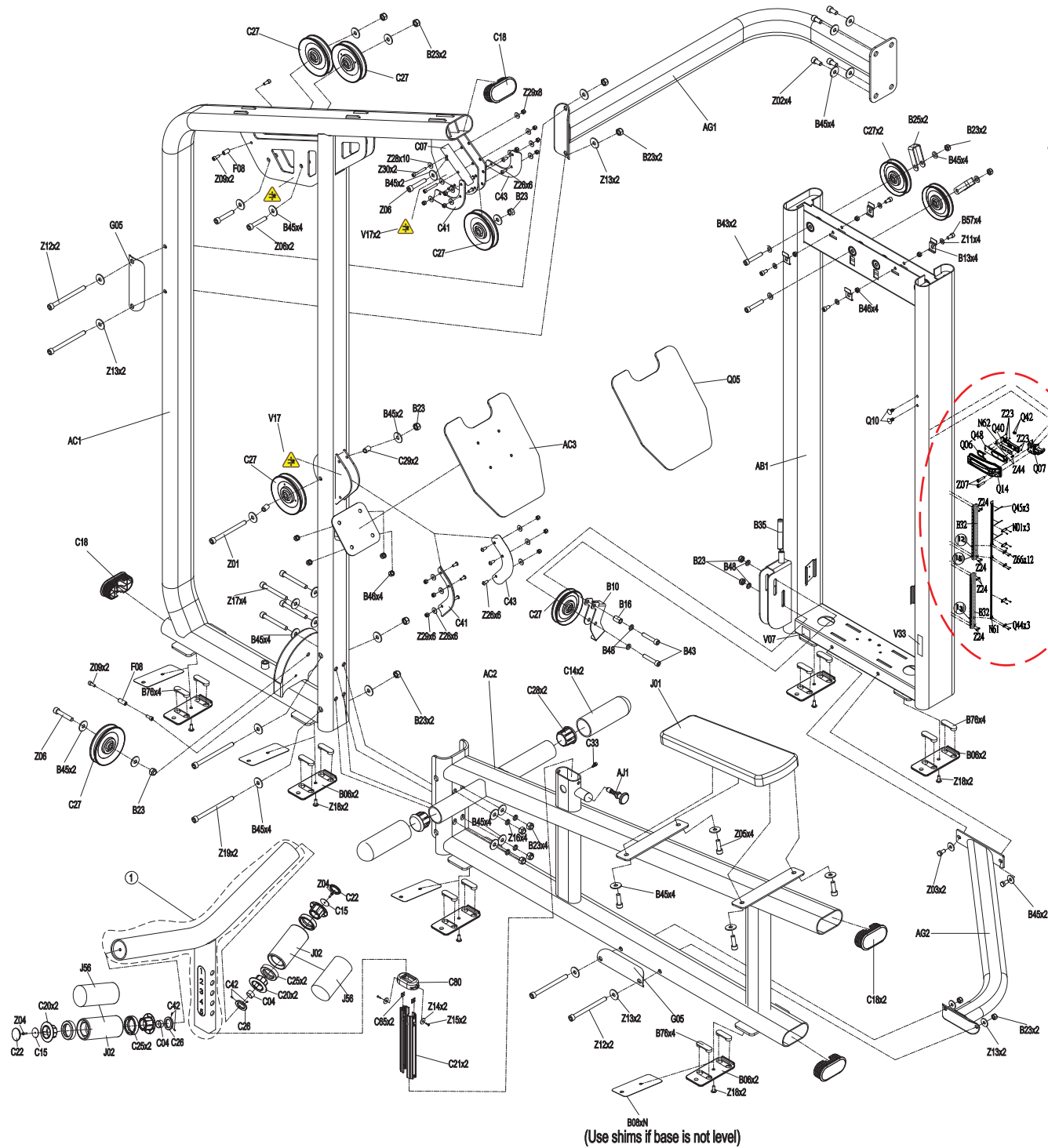


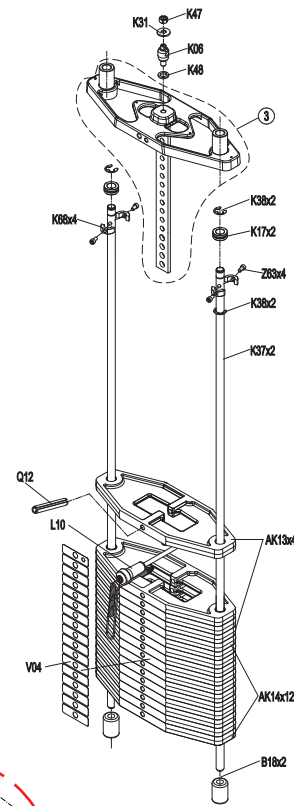
DRAWING NO	PGM101-KM		
PART NAME	Explosive Diagram		
PART NO.	MGM0588-00	REV	A
APPROVE	SuYehua	DATE	2023.06.06

Click on kit description to see Premium Kit parts:

- Shield Set

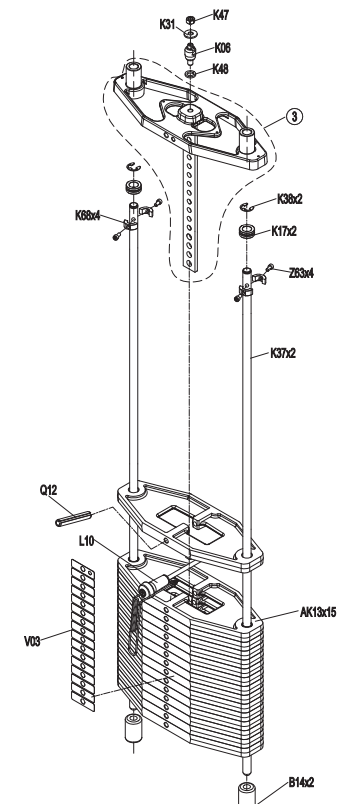
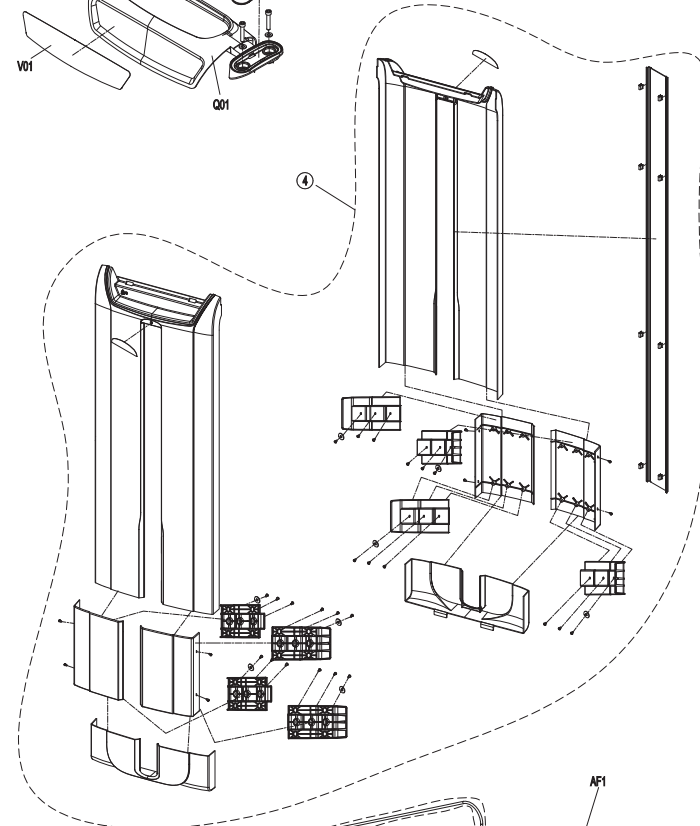
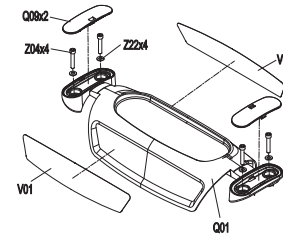


(Use shims if base is not level)

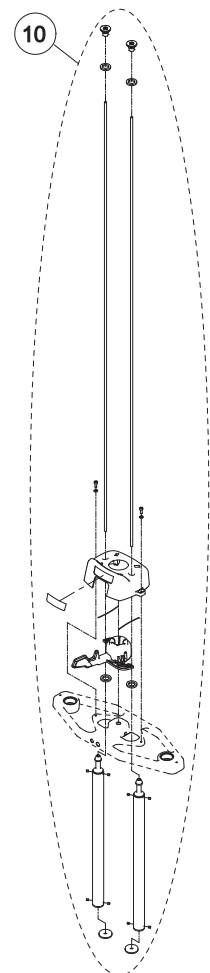


230 Lbs weight stack

Rep Counter Set  
(Part of Premium Kit only)



160 Lbs weight stack

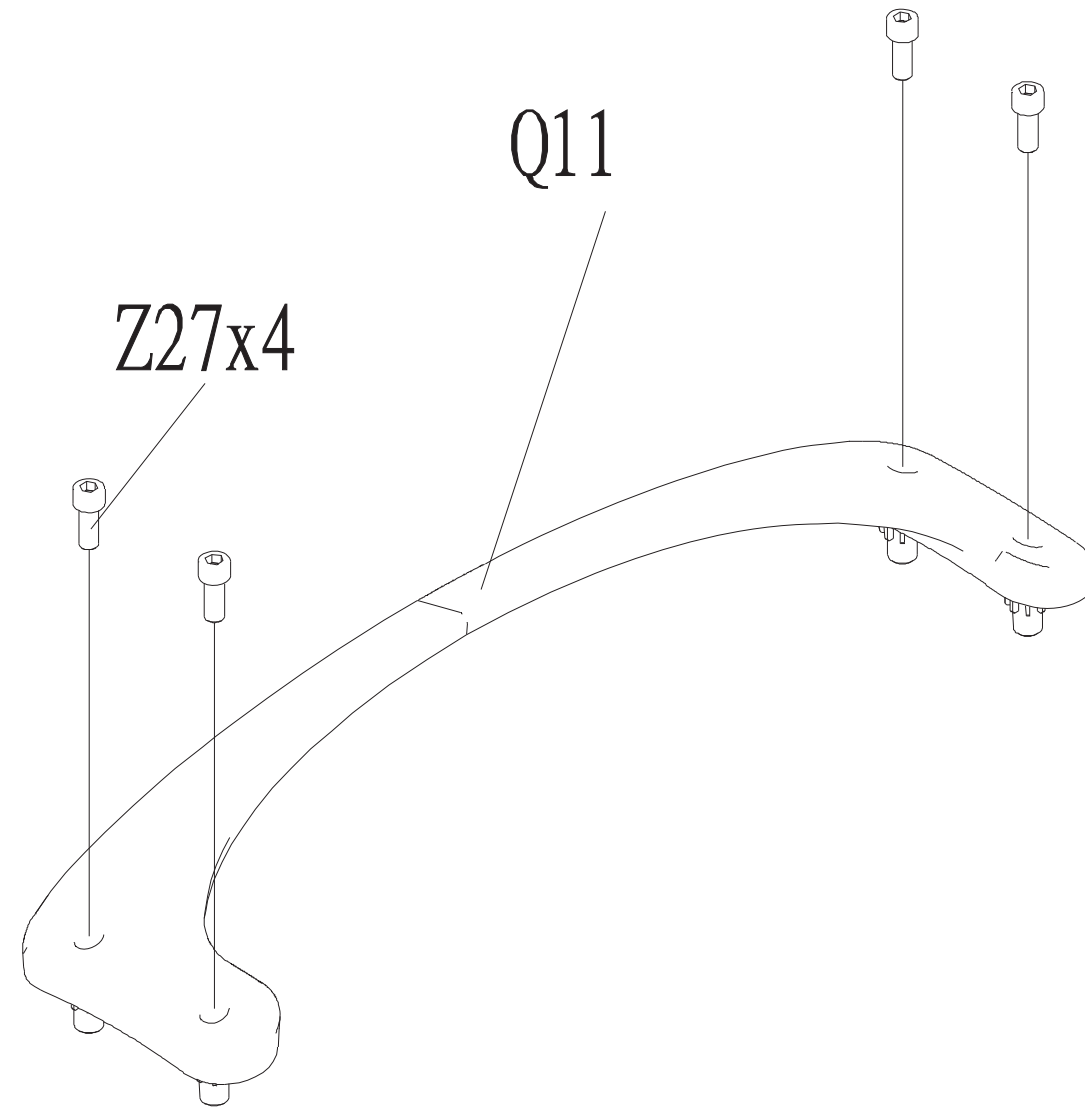


Increment Weight

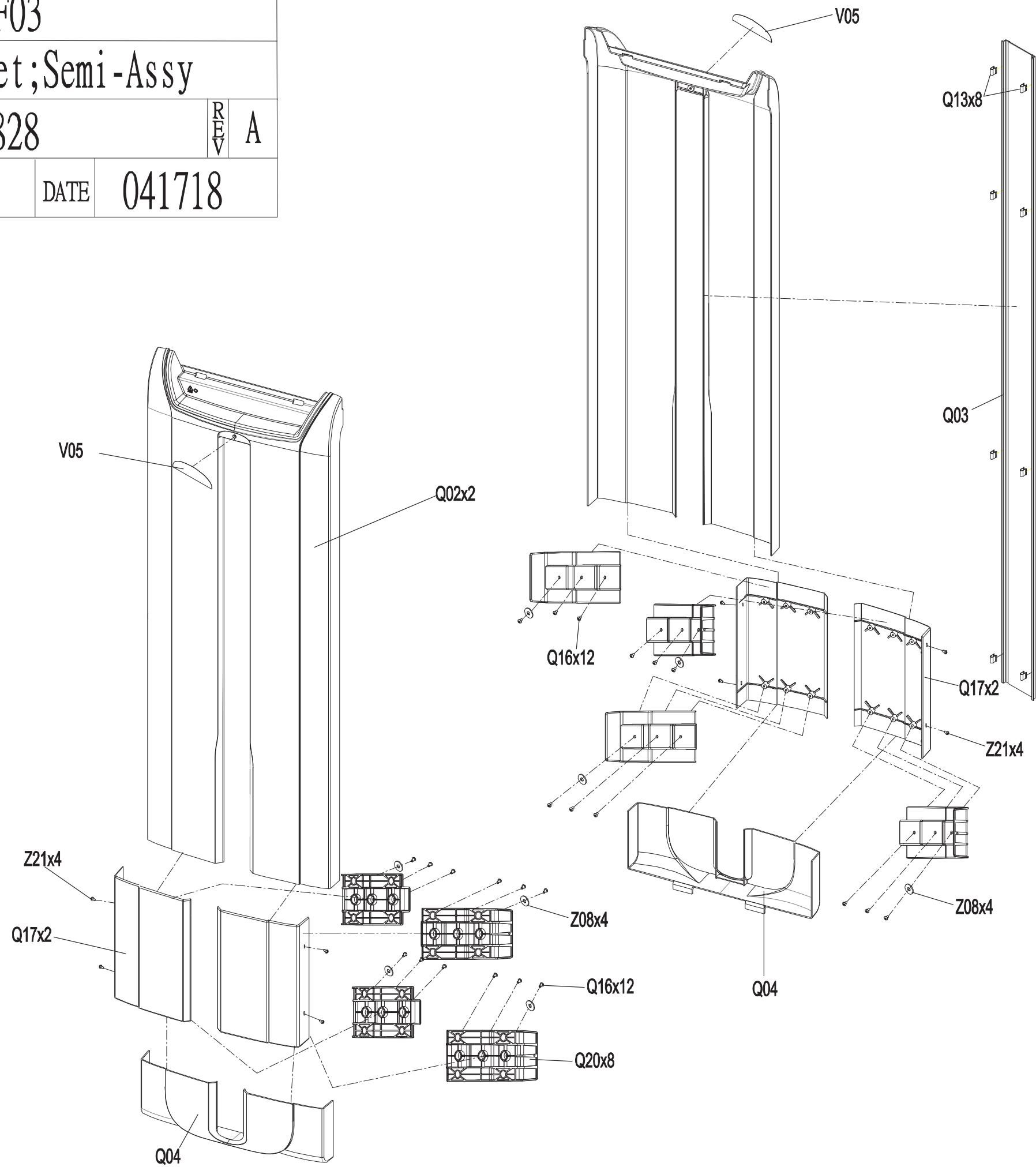
DRAWING NO	
PART NAME	SHIELD SET;U
PART NO	1000220477
APPROVE	JOHN DATE 20120711

REV  
A

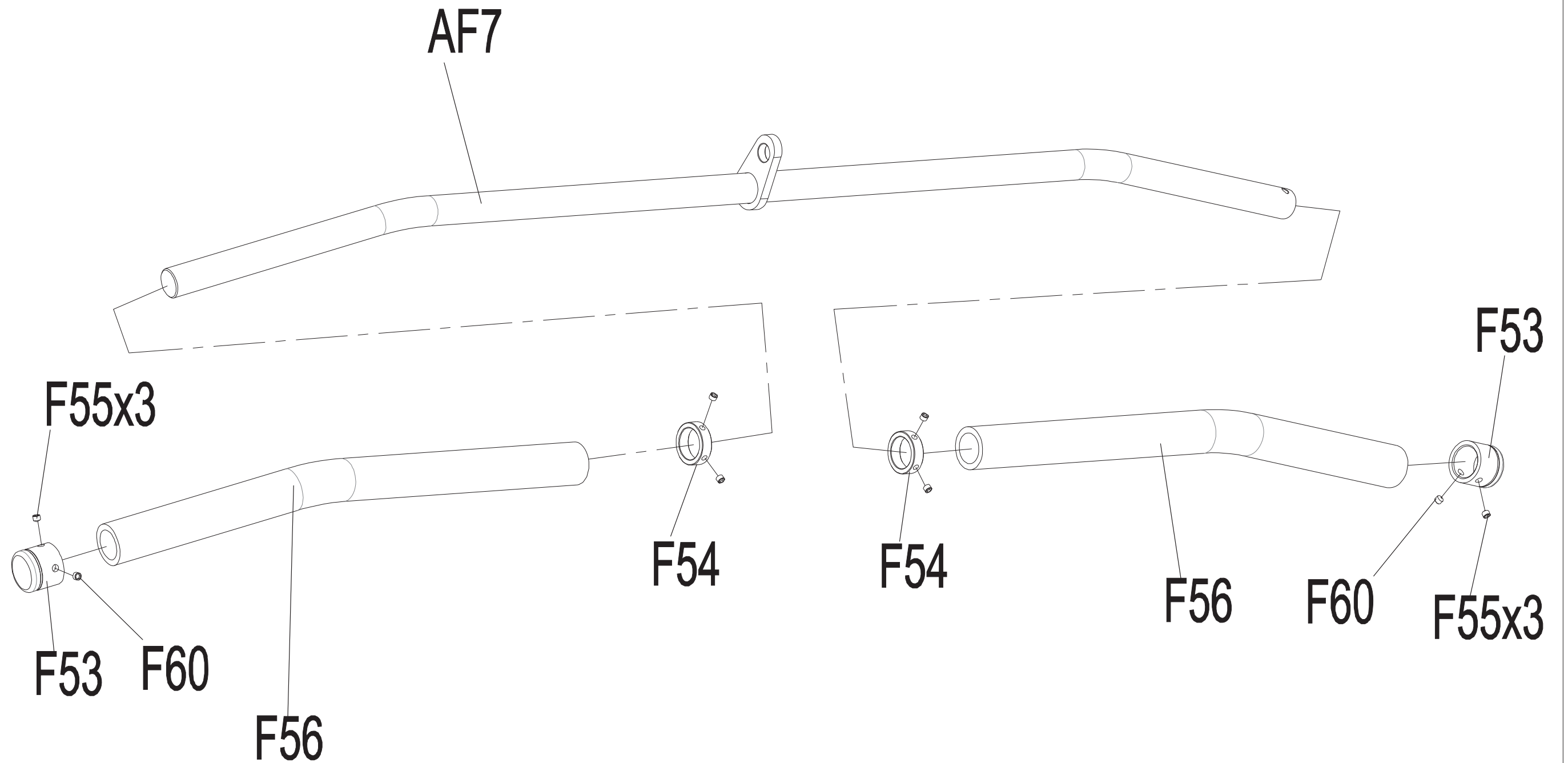
Note: Part of Premium Kit Only



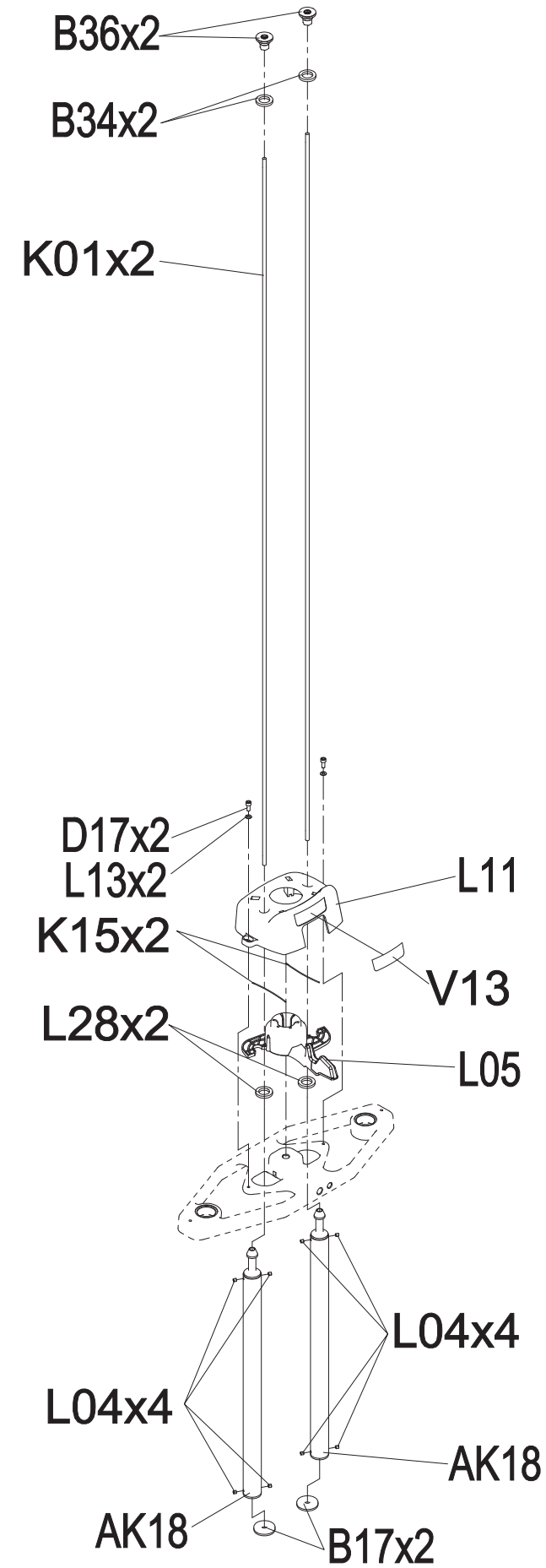
DRAWING NO	GM101-SF03		
PART NAME	Cover set;Semi-Assy		
PART NO	1000377828	REV	A
APPROVE	KNIGHT	DATE	041718



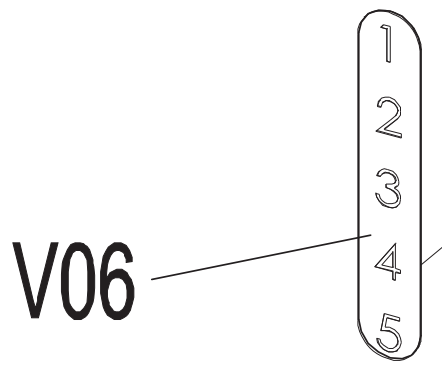
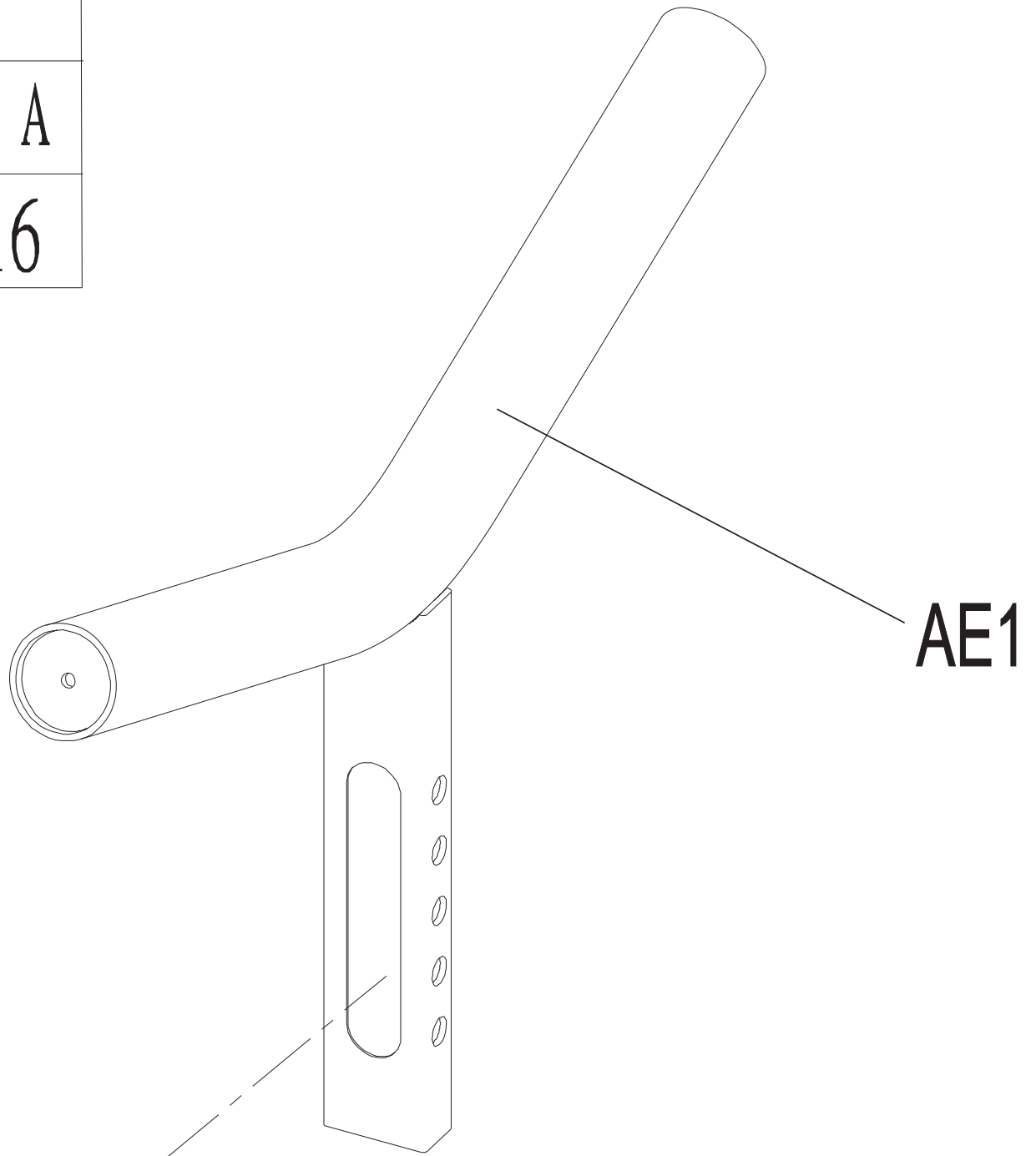
DRAWING NO	GM101-SF02		
PART NAME	Handle set		
PART NO	1000378800	REV	A
APPROVE	Daiyijun	DATE	04132020



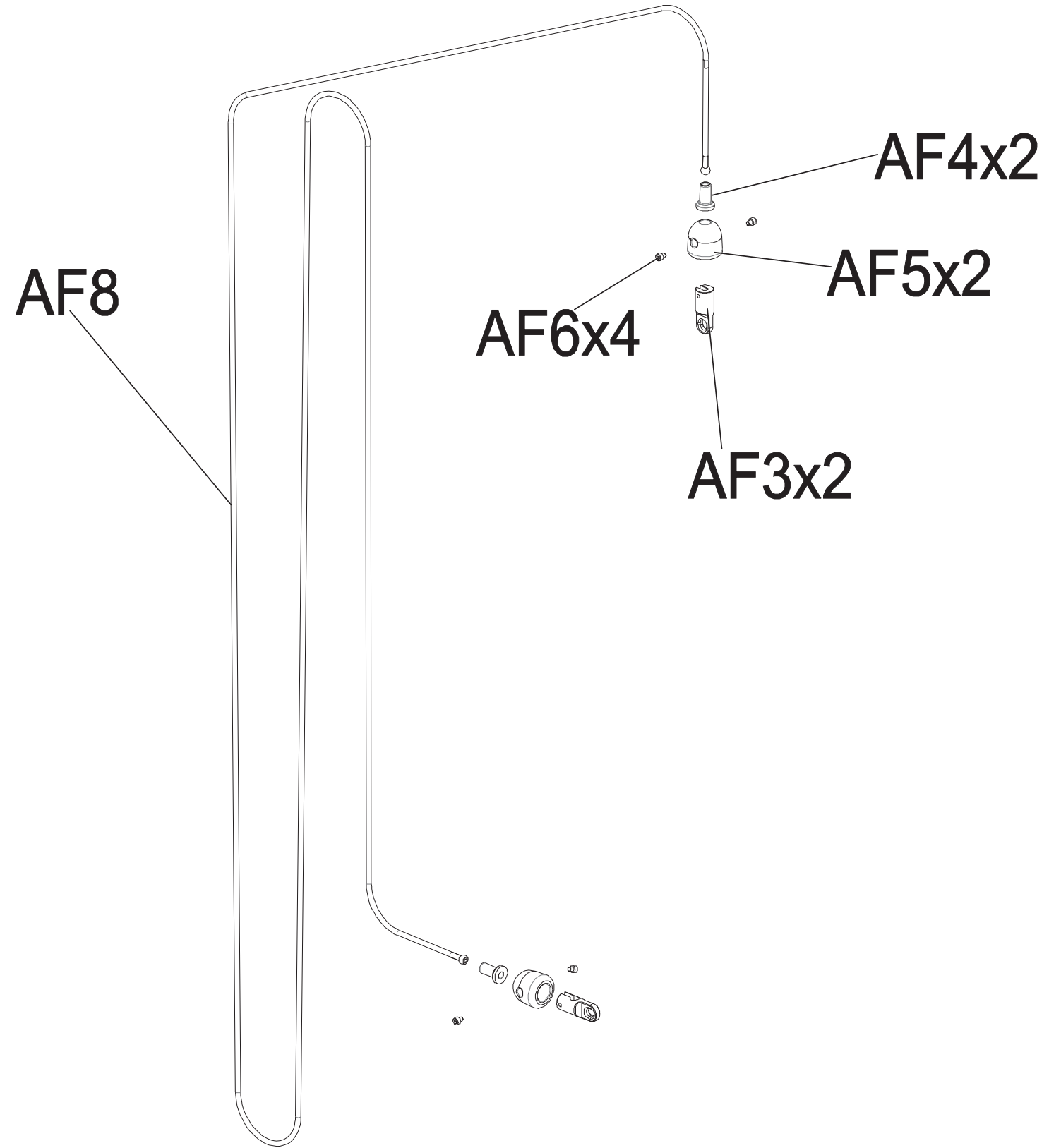
DRAWING NO	GM101-AK01		
PART NAME	Part Explosive Diagram		
PART NO	1000380283	REV	A
APPROVE	SuYehua	DATE	2023.06.06



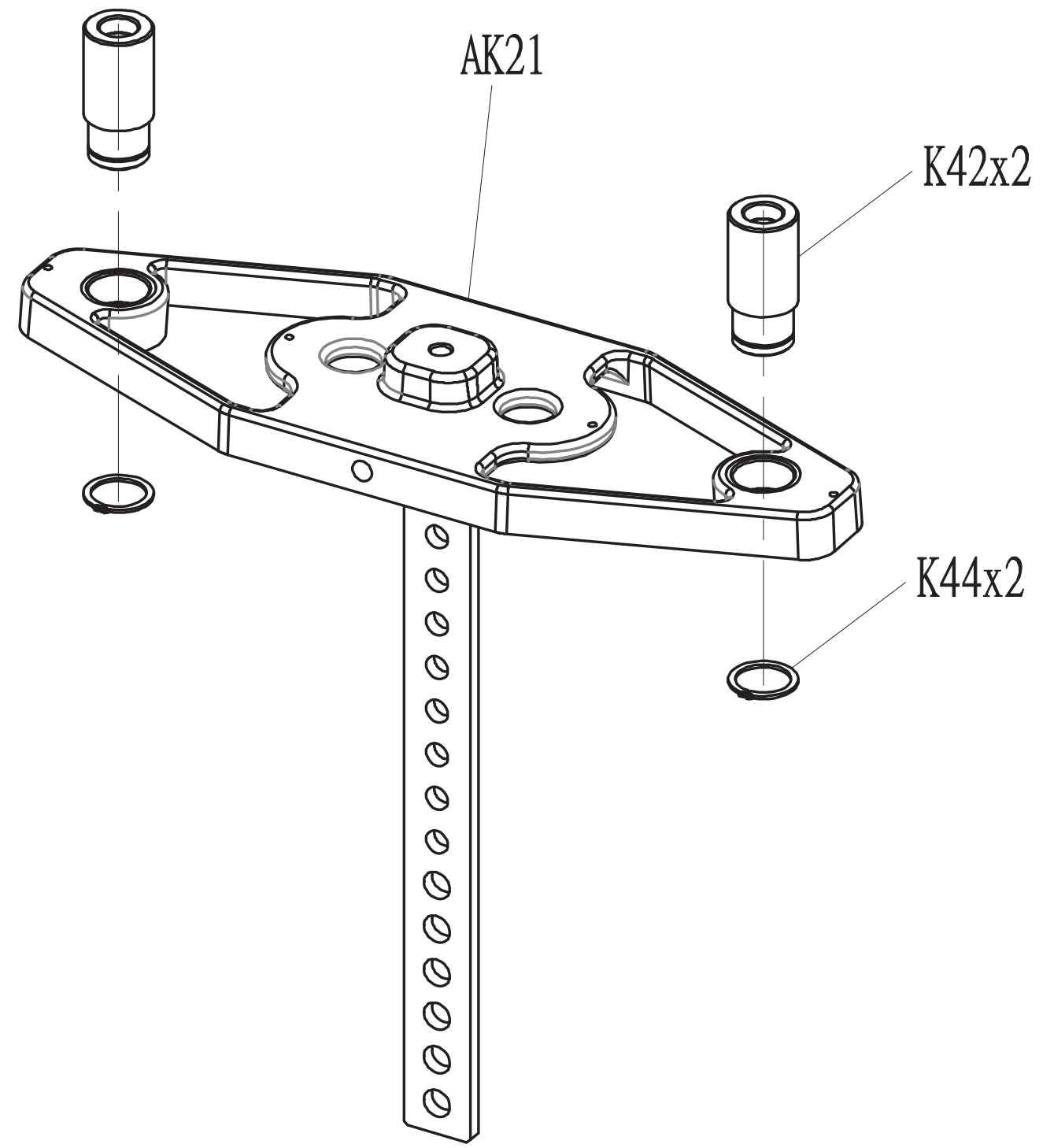
DRAWING NO	GM101-SF01		
PART NAME	Adjust set		
PART NO	1000402355	REV	A
APPROVE	Chris	DATE	11152016



DRAWING NO	GM101-SF05		
PART NAME	Steel Rope Set; $\Phi 6.0 \times 4957L$ ; GM101;		
PART NO	1000446649	REV	A
APPROVE	Taoyongchun	DATE	12062019



DRAWING NO	GM59-AK23		
PART NAME	Select the group		
PART NO	1000448863	REV	A
APPROVE	WangTao	DATE	2020.01.03





Bubble#	OEM Number	Description	Notes
1	1000402355	Adjust set Semi-Assy GM101-KM	
10	1000113110	Assistant Weight Plate Set GM59-KM	
2	1000419004	Handle set Semi-Assy assembly MS51B	
3	1000207217	Wps Superstratum GM59	
4	1000377828	Cover set Semi-Assy GM101-KM	
5	1000371931	Steel Rope Transmission Set Semi-Assy	Old design consider upgrading to new design. See service bulletin "Steel Rope Design Change". New design see service bulletin "Steel Rope Design Change". The new design is used since 07/2020 and it is compatible with older units.
5	1000446649	Steel Rope Set Diam.6.0x4957L GM101 S	
AC3	1000380838	Support Plate Set-Extrawork Grip down PU	
AE3	1000377842	Grip-Exreawork grip down Cr Plate 224x18	
AF1	1000371930	Steel Rope Transmission Set Semi-Assy	
AF3	1000446130	Fix Block Rop Chrome GM102	New design
AF4	1000446132	Protect Sleeve Steel Rope PU BL/Black C	New design
AF5	1000446128	Plastic Ball Steel Rope PA66+GF30% GM	New design
AF6	1000305873	Screw Socket Head M5X0.8PX6L Hex Socket	New design
AF7	084555	Grip ?FSemi-Assy GM01	
AG2	1000402336	CON Tube Set painting Iced Sliver GM1	
AJ1	1000217860	PIN SET SA ADJ CHEST PAD VALUE GM60	
AK13	1000215667	Weight Plate axle sleeve - Extrawork,10LBS GM	
AK14	1000215776	WPS set axle sleeve - Extrawork,15LBS GM	
AK21	1000207218	Wps Set Superstratum Paint GM59	
B03	1000407953	Fixing Plate Frame painting Black Matt	Part is Black Matte. // Note: Starting in August 2020, this fixing plate is welded to the frame during production. (See Fixing Plate Connection Change - NB-2008006.) If you are ordering this part for a frame that was produced before the design change, also see "B03 - Screws".

Use these screws to attach B03 to AB1 if the frame was produced BEFORE serial number GM101HE2008G003.  
 // Note: On newer units, B03 is welded to the frame.  
 See Fixing Plate Connection Change (NB-2008006) for more information.

B03 - Screws	004533-AD	Screw SH M8X1.25PX65L HS CHM BP
B06	1000303546	Plastic Pad Foot Pad - PP BL427
B08	1000382110	Shim Adjust PP GM102
B10	1000230611	SUPPORT PLATE WHEEL SPHC CHM GM59
B13	1000393973	block Cover painting Iced Sliver GM59
B14	1000112985	Elastomer Weight Plate GM59
B16	1000393987	Sleeve CON Tube painting Iced Sliver G
B17	1000112984	Elastomer Assistant Weight Plate GM59
B23	1000105174	Nut Nylon M10x1.5P G12.9 CHM
B25	1000204728	FIXING PLATE ROPE WHEEL SPHC GM59-KM
B34	1000215843	PLASTIC PLATE FRAME CR -
B35	1000230891	SCREW SET M10X1.5PX65L FLATHEADED HS C
B36	1000215844	Guide Rod fitting, Chromed
B43	1000108796	Screw RND M10x1.5Px55L HS CHM BP G12.9
B45	020465-AB	Washer Flat M10.2X25PX2.0T Chromed
B46	004929-00	Nut Nylon M8x1.25P Chromed
B48	005144-AC	Washer Flat 10.2X35.0X2.0T Chromed
B57	004479-ABX	Screw Hex Socket Round M8x1.25Px15L Cr A
B76	1000233200	PLASTIC COVER NBR BL
C04	1000304394	Bousing Round Pad - PVC 60x52x30.1L GM
C14	086732	Foam For50.8 Foot Pad PL01
C15	096073	CON Plate Cap SPHC3.0t GM42
C18	1000463037	Tube Cap EPDM+PP BL/Black C 50.5x100
C20	1000095593	Cap Leg Pad ABS GM42
C21	1000215775	PLASTIC COVER ADJ PLATE PP GM61
C22	1000095594	Cap Leg Pad ABS GM42
C25	100995	Stopper Ring Leg Pad ABS GM42
C26	096074	Stopper Ring Cap AL6061 GM42
C27	073573	Pulley 115mm

C28	1000379606	Cap ABS GM101-KM	
C29	1000377415	sleeve-Extrawork Console Base Cr Plate	
C32	1000371942	Swivel Axle-Exreawork Pulley rigidity C	
C33	020126-DB	Screw Seat Stopper M8x1.25Px20L	
C35	1000371924	Limit Axle Transmission Set Up POM GM10	
C41	1000371918	Protected Plate Stopper L SPHC 146.8x138	
C42	004848-AD	Set Screw M6x1.0Px10L	
C43	1000377827	Protected Plate Stopper Plate Rt SPHC 14	
C65	1000492330	Fixing Axle Sleeve1 17x5.0L BZN FW524	
C80	1000090006	End Cover Seat Tube Sleeve	
D17	1000108801	Screw RND M5x0.8Px15L HS CHM BP G8.8	
F03	1000402321	Fixing Plate Pulley Iced Sliver GM63-	
F04	1000373579	Buffer Block PA66+GF30% GM102	Replaced by new design
F06	1000373578	Buffer Block PA66+30%GF GM102	Replaced by new design
F07	1000380094	Karabiner Spring Snap 9(45mmx90mm) Sta	
F08	009247-A	Axle Swivel S45C 10x25L	
F53	009371-E	Cap Grip GM03	
F54	009356-B	Stopper Mast Foam AL6061 GM03	
F55	084241	Screw Set M6X1.0PX5L BP POT	
F56	029145-AA	Foam 25.4x5.0tx476L	
F60	004842-AB	SCREW SET M6X1.0PX8.0L BP	
G05	1000394128	Fixing Plate RD painting Iced Sliver G	
H25	1000304394	Bousing Round Pad - PVC 60x52x30.1L GM	
K01	1000380284	Guide Rod-Extrawork Incremental Weight	
K06	1000393190	Fixing Pin Rop 45# Chrome GM101-KM 27.	
K15	1000204997	Steel Weight Plate Up 1080 Spring Steel	
K17	1000202352	Cushion Guide Rod	
K31	1000218377	WASHER FLT Diam.16.2XDiam.37.0X1.5T - BA	
K37	1000377873	Guide Rod-Extrawork Weight Plate rigidi	
K38	1000102915	Circlip E Type E-15 Cr Plate	
K42	1000215659	BUSHING GUIDE ROD POM	
K44	1000102912	Circlip External C Type S-30 BED	
K47	1000396915	Nut Nylon M14x2.0P Grade 12.9 Chrome	
K48	020509-A	Washer Diam.12.5XDiam.25.0X1.0T Chrome	

K68	1000345684	Stopper Ring Grip 20# White Zinc PL212	
L01	1000396859	Increment Weight Plate Iced Sliver G	
L02	1000113107	Axis Sheath Leader GM59	
L03	1000211166	PLASTIC BASE ADD WEIGHT PLATE POM GM5	
L04	1000210485	SCREW SET M5X0.8PX6L FLAT POINT HS G8.8	
L10	1000201802	PULL PIN SET WPS GM62 -	
L11	1000207213	COVER INCREMENTAL WEIGHT ABS - - -	
L13	070571	Washer Flat 5.2X10.0X1.5T CHM	
L28	1000224913	Cushion Aaw Nbr Bl	
L30	1000200264	GRIPE ABS+TPR GM59	
Not Shown	1000393356	Manual Fram Manual NA and Europe GM105	
Not Shown	1000371944	Hardware Set GM101-KM	
Not Shown	ZMS4007173	Decal, QR, VS-S331 Lat Pulldown/Seated R	
Not Shown	1000379591	Premium Level Semi-Assy GM101-KM	Kit with all premium parts.
Not Shown	1000474517	Snap lock solid group Semi-Assy Used f	Snap lock ONLY (part of 1000495321)
Not Shown	1000495321	Snap lock solid group Contain Karabin	Carabiner with snap lock kit (can be purchased to replace F07).
Not Shown	1000495320	Karabiner Spring Snap 9(45mmx90mm-Pin1	Carabiner ONLY (part of 1000495321)
Q01	1000113113	Cover Up ABS GM59	
Q03	1000377833	Plastic Bar PVC GM101-KM	
Q09	1000209593	END CAP ACCENT	
Q10	1000224767	Plastic Cover - - PP - - - -	
Q11			Not available separately order full Shield Set kit.
Q12	009367-A	Pin Spring 11X70L(65MN) GM21	
Q13	1000303486	Clamp Cover -	
Q16	1000104672	Screw BH M5x0.8Px10L HS CST CST CST CHM	
Q17	1000381709	Connecting Piece ABS GM101-KM	
Q20	1000393576	Connect Plate PA66+30%GF GM101-KM	
Rep Counter Set	1000390201	PREMIUM - REP COUNTER right GM61/GM64/GM65/	Premium Kit
Shield Set	1000220477	PREMIUM - SHIELD SET U GM59 -	Premium Kit
V01	1000374448	Instructional Labe Manual Front GM10	
V01	1000382438	Instructional Labe Front French GM10	

V02	1000374449	Instructional Labe Rear GM101-KM	
V02	1000382439	Instructional Labe Rear French GM101	
V03	1000421782	Spec Label Weight Plate Black PC GM10	160 Lbs weight stack stickers
V04	1000391853	Spec Label Weight Plate Black PC GM10	230 Lbs weight stack stickers
V05	1000215704	MARKING GM59-KM	
V06	1000379583	Adjustable Indication Decal GM101-	
V07	1000374450	EN LABEL GM101-KM	
V08	093501	Warning sticker small GM40-KM	
V08	1000224911	WARNING LABEL FRENCH SMALL GM01	
V13	1000221799	DIRECTION LABEL AAW - PC -	
V17	1000109127	Decal Pinch Point MS21KM-G3	
V33	1000363760	Warning Label Frame PC English GM40	
V33	1000363766	Warning Label Frame PC French GM40	
Z01	049252-AB	SCREW SH M10X1.5PX120L HS CHM	
Z02	1000231572	SCREW SH M10X1.5PX20L HS BP CHM	
Z03	1000102584	Screw Hex M10x1.5Px20L Cr Plate G12.9	
Z04	1000231503	SCREW SH M8X1.25PX25L-12L P-T HS G12.9 C	
Z05	020104-AC	Screw Hex Socket Round M10x1.5Px30L Cr	
Z06	020112-A	Screw Hex Socket Round M10x1.5Px50L(Tooth15)	
Z07	098577	SCREW HEX M8X1.25X35L	Used in Premium Kit.
Z08	020474-00	Washer Flat 5.2X20.0X2.0T Chromed	
Z09	1000099212	Screw SH M6x1.0Px15L - HS - CHM - -	
Z10	1000222320	Screw SH M5x25L - HS - CHM BP -	Replaced by new design
Z11	005130-00	Washer Flat 8.4x15.5x1.6T Chromed	
Z12	020117-AD	SCREW SH M10X1.5PX125L HS CHM	
Z13	020489-A	Washer Arc 10.2x20.0x1.5t Chromed	
Z14	005139-AB	Washer Flat 8.2x16.0x1.4T Chromed	
Z15	1000099499	Screw SH M8X1.25PX14L HS CHM SP	
Z16	005017-00	Washer Spring SW10 10.2X18.4X2.5T Chromed	
Z17	1000102866	Screw Hex Socket Round M10x1.5Px80L Cr P	
Z18	004696-AB	Screw TH M8x1.25Px20L Hex Socket Chrom	
Z19	1000391520	Screw Socket Head M10X1.5PX135L Hex Soc	
Z20	004924-AB	NUT NLK M5X0.8P CHM	

Z21	1000230700	SCREW TRH 4x15L SM PH CHM POT	
Z22	103406	Washer Flat 8.2x20.0x1.8t Cr Plat	
Z23	020196-A	Screw Phillip BH Tapped 3x6L Zn-BL	Used in Premium Kit.
Z24	1000090321	Screw BH 4X15L TC PH G8.8 BAN POT	Used in Premium Kit
Z25	004533-AD	Screw SH M8X1.25PX65L HS CHM BP	
Z26	004714-AC	Screw Hex Socket BH M6x1.0Px15L Cr	
Z27	020081-00	Screw SH M8X1.25PX60L HS G12.9	Used in Premium Kit
Z29	004938-00	Nut Nylon M6X1.0P Chromed	
Z44	1000104672	Screw BH M5x0.8Px10L HS CST CST CST CHM	Used in Premium Kit.
Z63	004476-Z	BOLT SH M8X16	
Z66	040816-A	Screw Phillip BH Tapped 3x8L	Used in Premium Kit.
AB1	1000401914	Frame Set painting Iced Sliver GM101-	
AC1	1000402297	base set painting Iced Sliver GM101-K	
AC2	1000402012	Seat Set painting Iced Sliver GM101-K	
AE1	1000371910	Adjustable Set-Exreawork Adjustable Cr	
AF8	1000446125	Steel Rope Set 6.0x4914L GM101 Exclu	New design
AG1	1000402329	Disassembly connect set painting Iced	
AG2	1000402336	CON Tube Set painting Iced Sliver GM1	
B32	N/A	N/A	Not available separately order full Rep Counter Set.
J01	See Pad Matrix	Seat Pad Set Semi-Assy GM101-KM BLACK	
J02	See Pad Matrix	Leg Pad PU,Vesicant Black GM42	
J56	See Pad Matrix	Wear Cover	
N01	N/A	N/A	Not available separately order full Rep Counter Set.
N61	N/A	N/A	Not available separately order full Rep Counter Set.
N62	N/A	N/A	Not available separately order full Rep Counter Set.
Not Shown	1000382437	Label set Semi-Assy French GM101-KM	
Not Shown	1000371947	Label set Semi-Assy GM101-KM	
Not Shown	1000371946	Manual GM101-KM	
Q02	Order Kit 4	Cover	Individual cover is not available to order separately please order kit 4.

Q04	Order Kit 4	Cover	Individual cover is not available to order separately please order kit 4.
Q05	1000441646	Pedal GM101	
Q06	N/A	N/A	Not available separately order full Rep Counter Set.
Q07	N/A	N/A	Not available separately order full Rep Counter Set.
Q14	N/A	N/A	Not available separately order full Rep Counter Set.
Q42	N/A	N/A	Not available separately order full Rep Counter Set.
Q45	N/A	N/A	Not available separately order full Rep Counter Set.
Q48	N/A	N/A	Not available separately order full Rep Counter Set.
2	1000378800	Handle set Semi-Assy GM101-KM	Discontinued
B03	1000362751	Fixing Plate FRAME SPHC 100.0x111.0x12.	Discontinued
B57	004479-AB	Screw SH M8X1.25PX15L HS CHM BP	Discontinued
C18	1000371560	Cap Elliptical TPU Diam.50.0xDiam.100.	Discontinued
C33	020126-D	Screw Set M8X1.25PX20L CHM BP STOP	Discontinued
C65	008234-C	Bushing Fixed Plate	Discontinued
C65	1000480948	Fixing Plate Sleeve1 20# 16x16x3.0T BOX	Discontinued
V03	1000391851	Spec Label Weight Plate Black PC GM10	Discontinued - 160 Lbs weight stack stickers